

Truelok[®]

[THE MEASURABLE DIFFERENCE]



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FACE SEAL & MINI WELD FITTINGS

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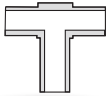
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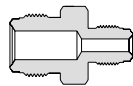
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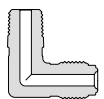
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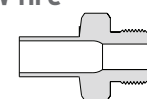
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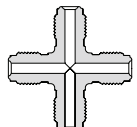
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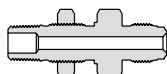
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FACE SEAL & MINI WELD FITTINGS

Truelok® offers a wide range of face seal and mini weld fittings with surface finish down to 5 Ra, with or without electropolish. These fittings deliver outstanding performance in gas delivery systems and in the instruments to certify the purity of gases and the integrity of gas delivery system in the semiconductor industry. Truelok® fittings are interchangeable and intermixable with the fittings offered by all other manufacturers.

Truelok® specializes in producing high quality internal finish with Ra values less than 5. Our standard finish is 10 Ra. A number of proprietary techniques have been developed for producing surface finish with low Ra values, proper surface chemistry, and high purity contamination-free components. A component's surface finish is verified using profilometer; and high resolution microscopes are used to ensure a high luster finish.



TECHNICAL INFORMATION

MATERIAL SPECIFICATION

Standard fittings are manufactured with 316L stainless steel, which is the industry preferred material for high purity fittings due to its corrosion and oxidation resistant properties. Other materials such as VAR, AOD/VAR, VOD/VAR or VIM/VAR and various alloys are available per customer requirements for their specific applications.

MATERIAL COMPOSITION

Chemistry of a few basic elements for comparison (Avg. Wt. %)

Element	SS316L	SS316L VIM	SS316L VIM/VAR
Carbon	0.03	0.013	0.022
Sulphur	0.03	0.004	0.004
Manganese	2.00	1.520	1.290
Chromium	16.00 – 18.00	16.780	17.600
Nickel	10.00 – 14.00	10.250	13.180

PRESSURE RATING (SS316L)

Working pressure rating at room temperature

Size	Wall Thickness	Pressure Rating	
		psig	bar
1/8"	0.028	8500	590
1/4"	0.035	5200	359
3/8"	0.035	3350	231
1/2"	0.049	3750	259
3/4"	0.065	3350	231
3/4"	0.049	2400	165
1"	0.065	2400	165

TEMPERATURE RATING

Products	Material	F	C
Truelok® Face Seal & Mini Weld Fittings	SS316L	1000	538
	SS316L VAR or VIM/VAR	1000	538
Truelok® Gaskets	SS316	1000	538
	Nickel	600	316

SURFACE FINISH

Truelok[®] Face Seal & Mini Weld Fittings are offered in the following surface finishes:

Finish	Electropolished	Ra Value (Max)	Ra Value (Avg.)
Standard	No	15	10
EP	Yes	10	5

ELECTROPOLISH

Components are electropolished to provide oxide layer on the metal surfaces. This process prevents absorption of gases and moisture on the surface to a greater degree and removes any contamination from the surface. It also helps reduce friction and wear of the component. Moreover, it reduces build-up of products on the surface, reduces any bacterial growth, and provides an improved reflectivity.

Following is the surface analysis report of Truelok[®]Electropolished component:

Cr/Fe	CrOX/FeOX	Test Method
3.2	5.2	XPS Sematech Standard 90120403B

Acceptable Ratio for semiconductor Cr/Fe is generally 1.00 and above.

SILVER PLATING

Female Threads of Nuts and Gaskets are silver plated to reduce the risk of galling and to improve remakability of the fitting. It also improves torque for the fitting assembly.

PACKAGING

Upon thorough inspection, each component is double bagged and sealed to ensure component cleanliness and to protect it from any possible contamination from the environment.

ASSEMBLY INSTRUCTIONS

Truelok® glands provide high purity of metal to metal seal, giving leak-tight service from vacuum to positive pressures.

The seal on an assembly is made when the gasket is compressed by two beads during the engagement of a male nut or body hex and a female nut.

Visual Test and Leak test are performed through two test ports in opposite locations from the female nut.



All Truelok® Fittings need to be handled with great care until assembly and makeup. Protect the components so that the sealing surfaces are not scratched, damaged or contaminated in any way during handling and assembly.

Always employ proper cleanroom protocol for make up and assembly of high-purity fittings and applications.

ORDERING INFORMATION:

The part number of a fitting in this catalog describes a fully assembled fitting. The letters in the beginning of the Part Number refer to the Type of Fitting. The first number describes the size of first connection, and the next number describes the size of second connection. The next set of numbers, if mentioned, describes the length of fitting. The suffix indicates the type of finish, i.e. standard non-EP finish or EP finish.

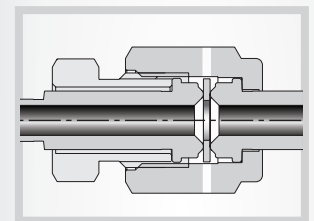
Type of Fitting	Connection 1 Size	Connection 2 Size	Length	Finish Type
G-S = Short Gland	2 = 1/8" 4 = 1/4"	2 = 1/8" 4 = 1/4"	1.700 = 1.700" etc.	No Designation = Standard Finish
L = Elbow etc.	6 = 3/8" 8 = 1/2"	6 = 3/8" 8 = 1/2"		E = Electropolished

EXAMPLE ORDERING NUMBER

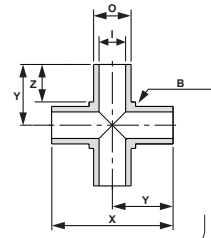
Ordering Number	G-S-6-0.620-E	RU-4-2	L-8
Description	Short Gland, 3/8" and 0.620" length with Electropolished finish	Reducing Union, 1/4" Tube O.D. and 1/8" Tube O.D.	Elbow, 1/2" Tube O.D.

MAKE UP INSTRUCTIONS:

- Tighten the female nut to the male nut/body finger tight.
- Tighten the female nut 1/8 turn past finger tight.
- Always torque the female nut while keeping male nut/body stationary.
- Face Seal Connections are remakable. Use a new gasket for each remake.

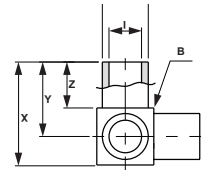


CROSS
C



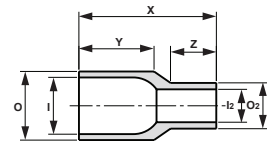
O Tube OD	Truelok [®] Ordering Number	B Body	I Tube ID	X	Y	Z
inch		inch	inch	inch	inch	inch
1/8	C-2	5/16	0.060	0.820	0.410	0.250
1/4	C-4	5/16	0.180	0.820	0.410	0.250
3/8	C-6	7/16	0.300	0.940	0.470	0.250
1/2	C-8	9/16	0.400	1.060	0.530	0.250

TRIBOW
TB



O Tube OD	Truelok [®] Ordering Number	B Body	I Tube ID	X	Y	Z
inch		inch	inch	inch	inch	inch
1/8	TB-2	5/16	0.060	0.560	0.410	0.250
1/4	TB-4	5/16	0.180	0.560	0.410	0.250
3/8	TB-6	7/16	0.300	0.690	0.470	0.250
1/2	TB-8	9/16	0.400	0.810	0.530	0.250

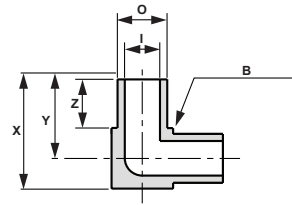
REDUCING UNION
RU



O Tube OD	Truelok [®] Ordering Number	I Tube ID	I2 Tube OD	O2 Tube OD	X	Y	Z
inch		inch	inch	inch	inch	inch	inch
1/4	RU-4-2	0.180	0.060	1/8	0.750	0.410	0.250
3/8	RU-6-4	0.300	0.180	1/4	0.750	0.410	0.250
1/2	RU-8-4	0.400	0.180	1/4	0.750	0.410	0.250
1/2	RU-8-6	0.400	0.300	3/8	0.750	0.410	0.250

ELBOW 90°

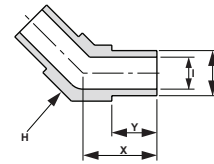
L



O Tube OD	Truelok® Ordering Number	B Body	I Tube ID	X	Y	Z
inch		inch	inch	inch	inch	inch
1/8	L-2	5/16	0.060	0.560	0.410	0.250
1/4	L-4	5/16	0.180	0.560	0.410	0.250
3/8	L-6	7/16	0.300	0.690	0.470	0.250
1/2	L-8	9/16	0.400	0.810	0.530	0.250

ELBOW 45°

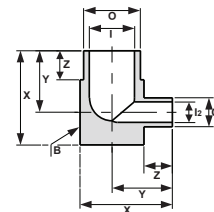
L-45



O Tube OD	Truelok® Ordering Number	H	I Tube ID	X	Y
inch		inch	inch	inch	inch
1/4	L-4-45	5/16	0.18	0.41	0.25
3/8	L-6-45	7/16	0.30	0.47	0.25
1/2	L-8-45	9/16	0.40	0.53	0.25

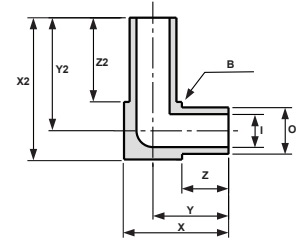
REDUCING ELBOW

L-R



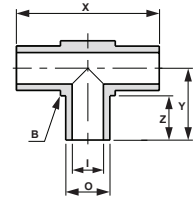
O Tube OD	Truelok® Ordering Number	B Body	I Tube ID	I2 Tube ID	O2 Tube OD	X	Y	Z
inch		inch	inch	inch	inch	inch	inch	inch
3/8	L-R-6-4	7/16	0.300	0.180	1/4	0.690	0.470	0.250
1/2	L-R-8-4	9/16	0.400	0.180	1/4	0.810	0.530	0.250
1/2	L-R-8-6	9/16	0.400	0.300	3/8	0.810	0.530	0.250

EXTENDED LEG ELBOW
L-X



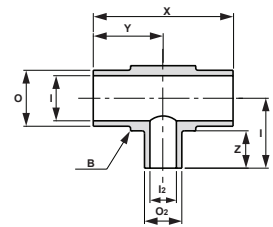
O Tube OD	Truelok® Ordering Number	B Body	I Tube ID	X	X2	Y	Y2	Z	Z2
inch		inch	inch	inch	inch	inch	inch	inch	inch
1/4	L-4-X-1	5/16	0.180	0.560	0.810	0.410	0.660	0.250	0.500

TEE
T



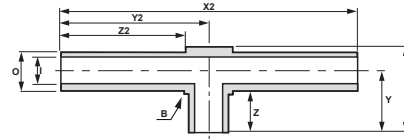
O Tube OD	Truelok® Ordering Number	B Body	I Tube ID	X	Y	Z
inch		inch	inch	inch	inch	inch
1/8	T-2	5/16	0.060	0.820	0.410	0.250
1/4	T-4	5/16	0.180	0.820	0.410	0.250
3/8	T-6	7/16	0.300	0.940	0.470	0.250
1/2	T-8	9/16	0.400	1.060	0.530	0.250

REDUCING TEE
T-R



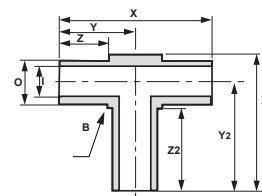
O Tube OD	Truelok® Ordering Number	B Body	I Tube ID	I2 Tube ID	O2 Tube OD	X	Y	Z
inch		inch	inch	inch	inch	inch	inch	inch
3/8	T-R-6-4	7/16	0.300	0.180	1/4	0.940	0.470	0.250
1/2	T-R-8-4	9/16	0.400	0.180	1/4	1.060	0.530	0.250
1/2	T-R-8-6	9/16	0.400	0.300	3/8	1.060	0.530	0.250

EXTENDED BRANCH
LEG TEE
T-X1



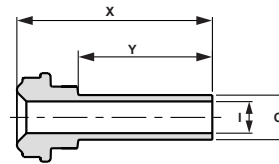
O Tube OD	Truelok® Ordering Number	B Body	I Tube ID	X1	X2	Y	Y2	Z	Z2
inch		inch	inch	Inch	inch	inch	inch	inch	inch
1/4	T-4-X1	5/16	0.180	0.560	1.960	0.410	0.980	0.250	0.830

EXTENDED RUN LEG TEE
T-X2



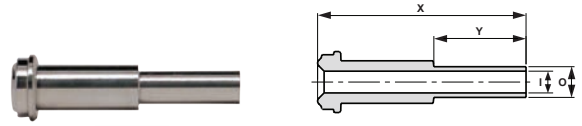
O Tube OD	Truelok® Ordering Number	B Body	I Tube ID	X	X2	Y	Y2	Z	Z2
inch		inch	inch	inch	inch	inch	inch	inch	inch
1/4	T-4-X2	5/16	0.180	0.820	0.760	0.410	0.610	0.250	0.450

SHORT GLAND
G-S



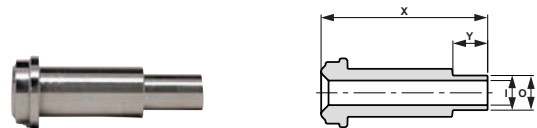
Face Seal Size	O Tube OD	Truelok® Ordering Number	I Tube ID	X	Y
inch	inch		inch	inch	inch
1/8	1/8	G-S-2-1.080	0.060	1.080	0.750
1/4	1/4	G-S-4-0.600	0.180	0.600	0.250
1/4	1/4	G-S-4-0.720	0.180	0.720	0.380
1/4	1/4	G-S-4-1.100	0.180	1.100	0.750
1/2	1/4	G-S-4-1.120	0.180	1.120	0.750
3/8	3/8	G-S-6-0.620	0.300	0.620	0.250
3/8	3/8	G-S-6-1.120	0.300	1.120	0.750
1/2	1/2	G-S-8-0.620	0.400	0.620	0.250
1/2	1/2	G-S-8-0.740	0.400	0.740	0.380
1/2	1/2	G-S-8-1.120	0.400	1.120	0.380

LONG GLAND
G-L



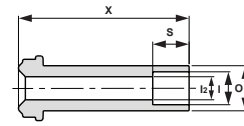
Face Seal Size	O Tube OD	Truelok® Ordering Number	I Tube ID	X	Y
inch	inch		inch	inch	inch
1/8	1/8	G-L-2-1.420	0.060	1.420	0.750
1/4	1/4	G-L-4-1.200	0.180	1.200	0.250
1/4	1/4	G-L-4-1.310	0.180	1.310	0.360
1/4	1/4	G-L-4-1.320	0.180	1.320	0.380
1/4	1/4	G-L-4-1.700	0.180	1.700	0.750
1/2	1/4	G-L-4-1.800	0.180	1.800	0.750
3/8	3/8	G-L-6-1.290	0.300	1.290	0.250
3/8	3/8	G-L-6-1.790	0.300	1.790	0.750
1/2	1/2	G-L-8-1.290	0.400	1.290	0.250
1/2	1/2	G-L-8-1.410	0.400	1.410	0.380
1/2	1/2	G-L-8-1.790	0.400	1.790	0.750
3/4	3/4	G-L-12-2.030	0.650	2.030	0.750
1	1	G-L-16-2.320	0.870	2.320	0.750

MALE GLAND
G-M



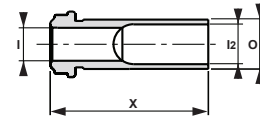
Face Seal Size	O Tube OD	Truelok® Ordering Number	I Tube ID	X	Y
inch	inch		inch	inch	inch
1/8	1/8	G-M-2-2-0.700	0.060	0.700	0.280
1/4	1/8	G-M-4-2-1.310	0.060	1.310	0.280
1/4	1/4	G-M-4-4-1.310	0.120	1.310	0.410
1/2	1/4	G-M-8-4-1.500	0.120	1.500	0.410
1/2	3/8	G-M-8-6-1.500	0.280	1.500	0.410
1/2	1/2	G-M-8-8-1.500	0.400	1.500	0.500

SOCKET WELD GLAND
G-SW



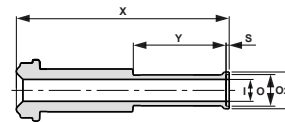
Face Seal Size	O	Truelok® Ordering Number	I Tube ID	I2 Tube ID	S	X
inch	inch		inch	inch	inch	inch
1/8	0.200	G-SW-2-0.700	0.125	0.090	0.100	0.700
1/4	0.350	G-SW-4-0.500	0.250	0.180	0.280	0.500
1/4	0.350	G-SW-4-0.750	0.250	0.180	0.280	0.750
1/4	0.350	G-SW-4-1.310	0.250	0.180	0.280	1.310
1/2	0.600	G-SW-6-1.500	0.375	0.280	0.300	1.500
1/2	0.600	G-SW-8-1.500	0.500	0.400	0.380	1.500

HIGH FLOW GLAND
G-HF



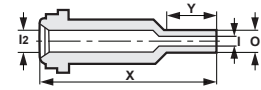
Face Seal Size	O Tube OD	Truelok® Ordering Number	I Tube ID	I2	X
inch	inch		inch	inch	inch
1/4	0.375	G-HF-6-0.600	0.250	0.300	0.600
1/4	0.375	G-HF-6-1.190	0.250	0.300	1.190
1/4	0.375	G-HF-6-1.310	0.250	0.300	1.310

AUTOMATIC GLAND
G-ATW



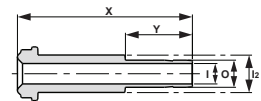
Face Seal Size	O Tube OD	Truelok® Ordering Number	I Tube ID	O2 Tube OD	S	X	Y
inch	inch		inch	inch	inch	inch	inch
1/4	1/4	G-ATW-4-1.120	0.180	0.290	0.020	1.120	0.750
1/4	1/4	G-ATW-4-1.720	0.180	0.290	0.020	1.720	0.750
1/4	1/4	G-ATW-4-1.820	0.180	0.290	0.020	1.820	0.750
3/8	3/8	G-ATW-6-1.150	0.300	0.410	0.030	1.150	0.750
3/8	3/8	G-ATW-6-1.820	0.300	0.410	0.030	1.820	0.750
1/2	1/2	G-ATW-8-1.160	0.400	0.550	0.040	1.160	0.750
1/2	1/2	G-ATW-8-1.830	0.400	0.550	0.040	1.830	0.750

**REDUCING GLAND
G-R**



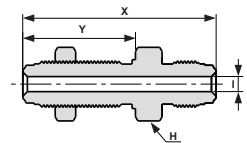
Face Seal Size	O Tube OD	Truelok® Ordering Number	I Tube ID	I2 Tube ID	X	Y
inch	inch		inch	inch	inch	inch
1/4	1/8	G-R-4-2-1.310	0.090	0.180	1.310	0.250
3/8	1/4	G-R-6-4-1.500	0.180	0.300	1.500	0.250
1/2	1/4	G-R-8-4-1.500	0.180	0.400	1.500	0.250
1/2	3/8	G-R-8-6-1.500	0.300	0.400	1.500	0.250

**TUBE ADAPTER GLAND
G-L-AD**



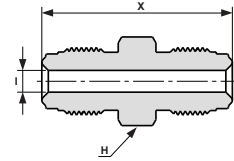
Face Seal Size	O Tube OD	Truelok® Ordering Number	I Tube ID	I2 Tube ID	X	Y
inch	inch		inch	inch	inch	inch
1/4	1/4	G-L-4-1.620-AD	0.170	0.350	1.620	0.640

**BULKHEAD UNION
BHU**



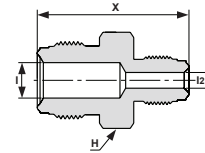
Face Seal Size	Truelok® Ordering Number	H Hex Flat	I Tube ID	X	Y
inch		inch	inch	inch	inch
1/4	BHU-4-1.820	3/4	0.180	1.820	0.990
1/4	BHU-4-2.230	3/4	0.180	2.230	1.300
1/2	BHU-8-2.140	11/16	0.400	2.140	1.110
1/2	BHU-8-2.570	11/16	0.400	2.570	1.480

DOUBLE MALE UNION
DMU



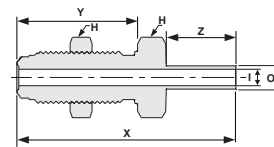
Face Seal Size	Truelok® Ordering Number	H Hex Flat	I Tube ID	X
inch		inch	inch	inch
1/8	DMU-2-1.130	3/8	0.09	1.130
1/4	DMU-4-1.550	5/8	0.180	1.550
1/2	DMU-8-1.840	15/16	0.400	1.840

DOUBLE MALE REDUCING UNION
DMU-R



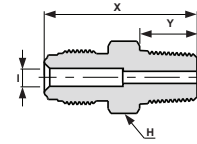
Face Seal Size	Truelok® Ordering Number	H Hex Flat	I Tube ID	I2 Tube ID	X
inch		inch	inch	inch	inch
1/4-1/8	DMU-R-4-2-1.370	5/8	0.180	0.090	1.370
1/2-1/4	DMU-R-8-4-1.710	15/16	0.400	0.180	1.710

TUBE WELD BULKHEAD CONNECTOR
BHC-TW



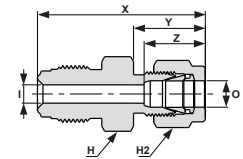
Face Seal Size	O Tube OD	Truelok® Ordering Number	H Hex Flat	I Tube ID	X	Y	Z
inch	inch		inch	inch	inch	inch	inch
1/4	1/4	BHC-TW-4-1.950	3/4	0.180	1.950	0.990	0.750
1/4	1/4	BHC-TW-4-2.360	3/4	0.180	2.360	1.300	0.750

**MALE CONNECTOR
MC-NPT**



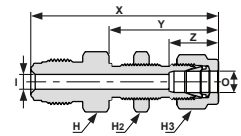
Face Seal Size	Truelok® Ordering Number	H Hex Flat	I Tube ID	N NPT	X	Y
inch		inch	inch	inch	inch	inch
1/4	MC-NPT-4-2-1.310	5/8	0.180	1/8	1.310	0.380
1/4	MC-NPT-4-4-1.490	5/8	0.180	1/4	1.490	0.560
1/2	MC-NPT-8-6-1.650	15/16	0.380	3/8	1.650	0.560
1/2	MC-NPT-8-8-1.840	15/16	0.400	1/2	1.840	0.750

**TUBE FITTING CONNECTOR
TFC**



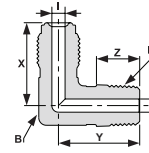
Face Seal Size	O Tube OD	Truelok® Ordering Number	H Hex Flat	H2 Hex Flat	I Tube ID	X	Y	Z
inch	inch		inch	inch	inch	inch	inch	inch
1/4	1/8	TFC-4-2-1.530	5/8	7/16	0.090	1.530	0.600	0.500
1/4	1/4	TFC-4-4-1.620	5/8	9/16	0.180	1.620	0.700	0.600
1/2	3/8	TFC-8-6-1.840	15/16	11/16	0.280	1.840	0.760	0.660
1/2	1/2	TFC-8-8-1.950	15/16	7/8	0.400	1.950	0.860	0.900

**TUBE FITTING BULKHEAD
CONNECTOR
TFC-BH**



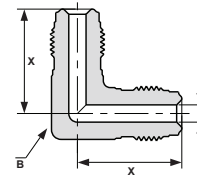
Face Seal Size	O Tube OD	Truelok® Ordering Number	H Hex Flat	H2 Hex Flat	H3 Hex Flat	I Tube ID	X	Y	Z
inch	inch		inch	inch	inch	inch	inch	inch	inch
1/4	1/4	TFC-BH-4-4-1.880	5/8	5/8	9/16	0.180	1.880	1.050	0.600
1/4	1/4	TFC-BH-4-4-2.250	5/8	5/8	9/16	0.180	2.250	1.320	0.600
1/2	3/8	TFC-BH-8-6-2.540	15/16	3/4	11/16	0.280	2.540	1.450	0.600
1/2	1/2	TFC-BH-8-8-2.740	15/16	7/8	0.900	0.400	2.740	1.650	0.900

FACE SEAL TO MALE NPT ELBOW
LM-NPT



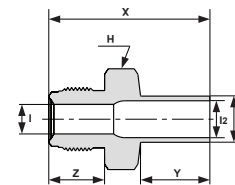
Face Seal Size	N NPT	Truelok® Ordering Number	B Wrench Flat	I Tube ID	X	Y	Z
inch	inch		inch	inch	inch	inch	inch
1/4	1/8	LM-NPT-4-2	1/2	0.180	1.070	0.870	0.380
1/4	1/4	LM-NPT-4-4	1/2	0.180	1.070	1.050	0.560
1/2	3/8	LM-NPT-8-6	13/16	0.400	1.450	1.260	0.560
1/2	1/2	LM-NPT-8-8	13/16	0.400	1.450	1.450	0.750

FACE SEAL MALE UNION ELBOW
LMU



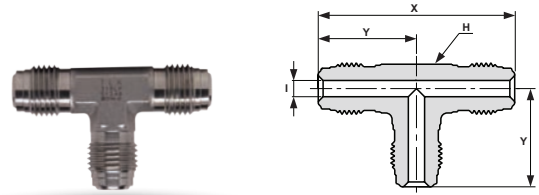
Face Seal Size	Truelok® Ordering Number	B Wrench Flat	I Tube ID	X
inch		inch	inch	inch
1/8	LMU-2	7/16	0.090	0.890
1/4	LMU-4	1/2	0.180	1.070
1/8	LMU-8	13/16	0.400	1.450

TUBE WELD HIGH FLOW CONNECTOR
TW-HFC



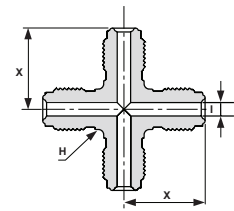
Face Seal Size	O Tube OD	Truelok® Ordering Number	H	I	I2	X	Y	Z
inch	inch		inch	inch	inch	inch	inch	inch
1/4	3/8	TW-HFC-4-6-1.680	5/8	0.25	0.30	1.68	0.75	0.62

**TEE UNION
TU**



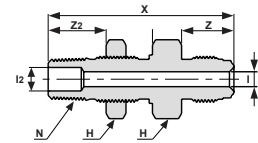
Face Seal Size	Truelok [®] Ordering Number	B	H	I	Y
inch		inch	inch	inch	inch
1/4	TU-4	2.14	1/2	0.18	1.07
1/2	TU-8	2.90	13/16	0.40	1.45
3/4	TU-12	3.84	1-1/4	0.62	1.92
1	TU-16	4.00	1-11/16	0.87	2.00

**CROSS UNION
CU**



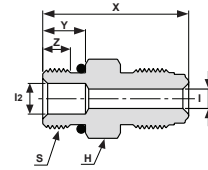
Face Seal Size	Truelok [®] Ordering Number	H	I	X
inch		inch	inch	inch
1/4	CU-4	1/2	0.18	1.07
1/2	CU-8	13/16	0.40	1.45

**MALE BULKHEAD CONNECTOR NPT
MC-BH-NPT**



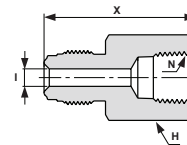
Face Seal Size	Truelok [®] Ordering Number	H Hex Flat	I Tube ID	I2 Tube ID	N NPT	X	Y	Z	Z2
inch		inch	inch	inch	inch	inch	inch	inch	inch
1/4	MC-BHNPT-4-4-2.210	13/16	0.180	0.280	1/4	2.210	1.240	0.620	0.560
1/2	MC-BHNPT-8-4-2.340	15/16	0.400	0.280	1/4	2.340	1.240	0.750	0.560

STRAIGHT THREAD O-RING
SEAL MALE CONNECTOR
MC-ST-OS



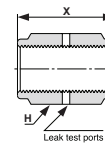
Face Seal Size	Truelok® Ordering Number	H Hex Flat	I Tube ID	I2 Tube ID	S Thread	X	Y	Z
inch		inch	inch	inch	inch	inch	inch	inch
1/4	MC-ST-OS-4-1.330	3/4	0.180	0.280	9/16-18	1.330	0.390	0.250
1/2	MC-ST-OS-8-1.660	1	0.280	0.590	7/8-14	1.660	0.500	0.400

FEMALE CONNECTOR NPT
FC-NPT



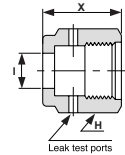
Face Seal Size	Truelok® Ordering Number	H Hex Flat	I Tube ID	N NPT	X
inch		inch	inch	inch	inch
1/4	FC-NPT-4-1.410	5/8	0.180	1/8	1.410
1/4	FC-NPT-4-1.540	3/4	0.180	1/4	1.540
1/2	FC-NPT-8-1.760	15/16	0.400	3/8	1.760
1/2	FC-NPT-8-1.990	1-1/16	0.400	1/2	1.990

COUPLING
CP



Face Seal Size	Truelok® Ordering Number	H Hex Flat	X
inch		inch	inch
1/4	CP-4-FM	3/4	1.190
1/2	CP-8-FM	1-1/16	1.310

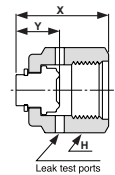
**FEMALE NUT
N-F**



Face Seal Size	Truelok [®] Ordering Number	H Hex Flat	I	X
inch		inch	inch	inch
1/8	N-F-2	7/16	0.210	0.530
1/4	N-F-4	3/4	0.360	0.810
1/2	N-F-8	1-1/16	0.610	0.880
1/4	N-F-HF-4*	3/4	0.390	0.810
3/4	N-F-12	1-1/2	0.890	1.120
1	N-F-16	1-3/4	1.200	1.340

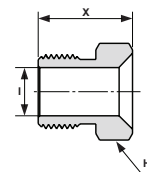
*For High Flow Fittings

**SWIVEL NUT/CAP
N-C**



Face Seal Size	Truelok [®] Ordering Number	H Hex Flat	X	Y
inch		inch	inch	inch
1/8	N-C-2	7/16	0.590	0.258
1/4	N-C-4	3/4	0.940	0.440
1/2	N-C-8	1-1/6	1.010	0.450
3/4	N-C-12	1-1/2	1.290	0.540
1	N-C-16	1-3/4	1.540	0.630

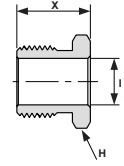
**MALE NUT
N-M**



Face Seal Size	Truelok [®] Ordering Number	H Hex Flat	I	X
inch		inch	inch	inch
1/8	N-M-2	3/8	0.210	0.500
1/4	N-M-4	5/8	0.360	0.710
1/2	N-M-8	15/16	0.610	0.810
1/4	N-M-HF-4*	5/8	0.390	0.710
3/4	N-M-12	1-5/16	0.890	1.000
1	N-M-16	1-5/8	1.200	1.190

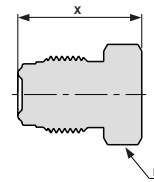
*For High Flow Fittings

SHORT MALE NUT
N-S



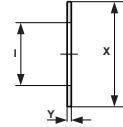
Face Seal Size	Truelok® Ordering Number	H Hex Flat	I	X
inch		inch	inch	inch
1/4	N-S-4	5/8	0.360	0.540
1/2	N-S-8	15/16	0.610	0.640

MALE PLUG
N-P



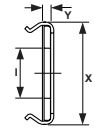
Face Seal Size	Truelok® Ordering Number	H Hex Flat	X
inch		inch	inch
1/8	N-P-2	3/8	0.680
1/4	N-P-4	5/8	0.920
1/2	N-P-8	15/16	1.080
3/4	N-P-12	1-5/16	1.430
1	N-P-16	1-5/8	1.520

**GASKET
GK-SS**



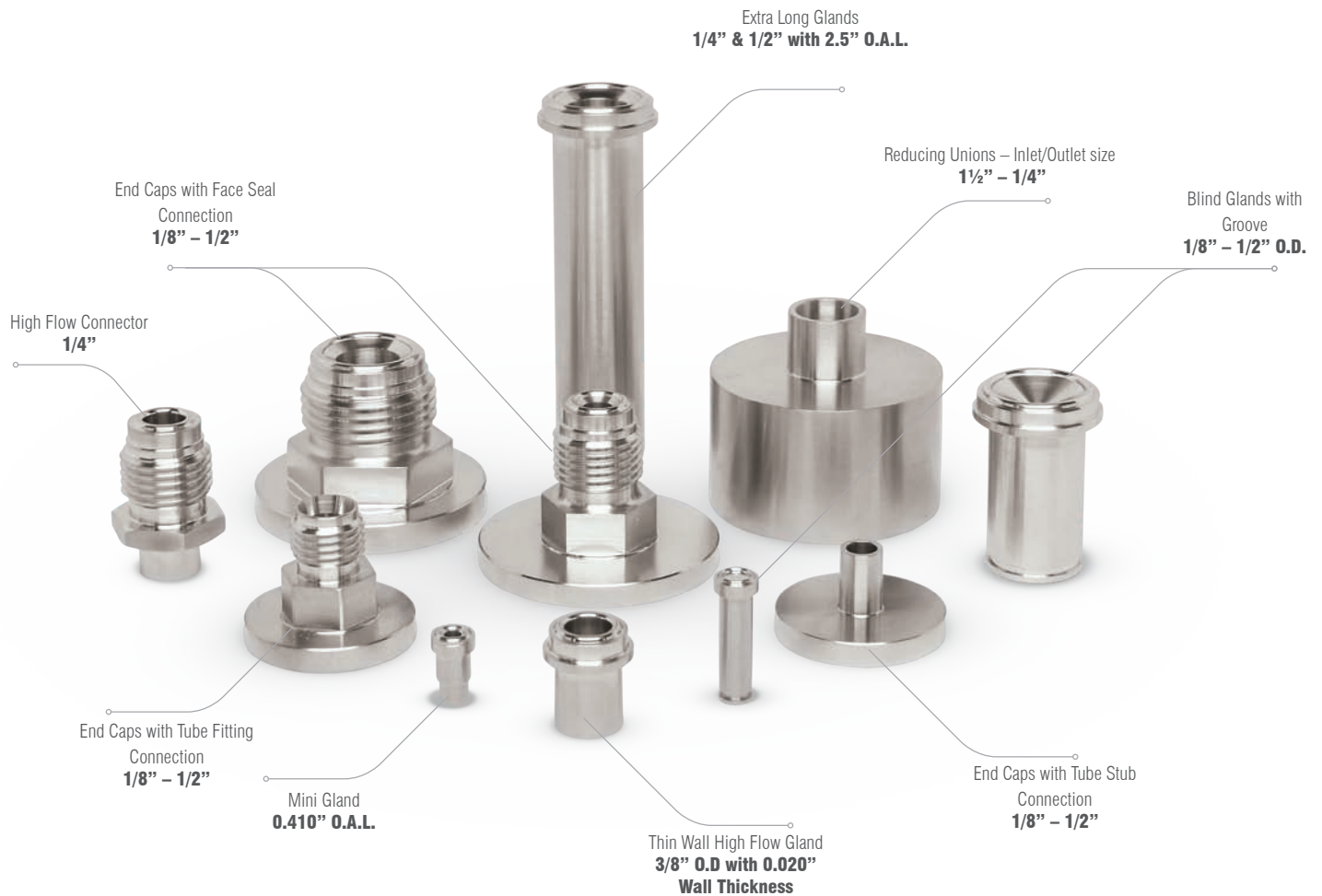
Face Seal Size	Truelok® Ordering Number	Material	I	X	Y
inch			inch	inch	inch
1/8	GK-SS-2	Stainless Steel	0.090	0.260	0.028
1/8	GK-NI-2	Nickel	0.090	0.260	0.028
1/4	GK-SS-4	Stainless Steel	0.220	0.470	0.028
1/4	GK-NI-4	Nickel	0.220	0.470	0.028
1/2	GK-SS-8	Stainless Steel	0.440	0.780	0.028
1/2	GK-NI-8	Nickel	0.440	0.780	0.028
3/4	GK-SS-12	Stainless Steel	0.660	1.140	0.028
3/4	GK-NI-12	Nickel	0.660	1.140	0.028
1	GK-SS-16	Stainless Steel	0.890	1.400	0.028
1	GK-NI-16	Nickel	0.890	1.400	0.028
1/4	GK-SS-4-BL	Stainless Steel	BLIND	0.470	0.028
1/4	GK-NI-4-BL	Nickel	BLIND	0.470	0.028

**GASKET WITH RETAINER
GK-SS-RR**



Face Seal Size	Truelok® Ordering Number	Material	I	X	Y
inch			inch	inch	inch
1/4	GK-SS-4-RR	Stainless Steel	0.220	0.500	0.028
1/4	GK-NI-4-RR	Nickel	0.220	0.500	0.028
1/2	GK-SS-8-RR	Stainless Steel	0.440	0.790	0.028
1/2	GK-NI-8-RR	Nickel	0.440	0.790	0.028
3/4	GK-SS-12-RR	Stainless Steel	0.660	1.140	0.028
3/4	GK-NI-12-RR	Nickel	0.660	1.140	0.028
1	GK-SS-16-RR	Stainless Steel	0.890	1.400	0.028
1	GK-NI-16-RR	Nickel	0.890	1.400	0.028
1/4	GK-SS-4-BL-RR	Stainless Steel	BLIND	0.500	0.028
1/4	GK-NI-4-BL-RR	Nickel	BLIND	0.500	0.028

CUSTOM DESIGNED FITTINGS



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Website: www.truelok.us